

# ▲ SHEET METAL TOLERANCES



	INCHES [MM]
Angular	± 1 degree
General Dimension	±0.005 [0.12]
General Hole diameters	±0.004 [0.10]
Edge to Bend across 1 or 2 bends	±0.010 [0.25]
Edge to Bend across more than 2 bends	±0.004 x (# of Bends) [0.10 x(# of Bends)]
Edge to Edge across up to 2 bends	±0.015 [0.38]
Edge to Edge across more than 2 bends	± 0.005 x (# of Bends) [0.12 x (# of Bends)]
Hole Center to edge	±0.005 [0.127]
Hole Center to bend	±0.008 [0.20]
Hole Center to Hole Center on same plane	±0.005 [0.125]
Press Fit Hardware Center Location to edge	±0.008 [0.20]
Press Fit Hardware Center to Press Fit Hardware Center	±0.01 [0.25]

Bends are measured at base of bend to remove angular variation.



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